



NORWEGIAN TRAINING CENTER-MANILA

of

NORWEGIAN MARITIME FOUNDATION OF THE PHILIPPINES, INC.



83K TRAINING / TESTING FOR WELDER CERTIFICATION

This program is designed to assist crewing agents and manning agencies in training their existing ship fitters to become certified welders and be qualified to do critical welding jobs on board ships.

SERVICES OFFERED:

- 1. PRE-DNV TEST** This is a short practical butt joint welding test on plates or pipes to determine whether the fitter has the actual skills and techniques to pass the Qualification Test. The test comprises of a 2G + 3G weld on plates or a one-half- 6G pipe weld simulating actual approval test conditions.

The Test Performance Report will indicate the existing skills level of the participant against the requirements of the standard and suggest/recommend a course of action to qualify for the Test. Those who possess the required skills are recommended to take the Approval Test outright.

DURATION: 1 to 2 Hours

DOCUMENTATION Test Performance Report

:

COURSE FEE: USD 42.00

- 2. Training Practice for DNV Qualification** This training practice is basically a crash welding course on how to weld joints on steel materials; plain carbon steels, high strength steels or stainless steels- (depending on what Qualification Standard is to be applied for), be they plate or pipe material, in specified welding positions, and with the specified welding process and welding procedure.

Participants are drilled on how to follow *the specified welding procedure* in making the joint preparation, making the root pass, techniques for welding the fill and capping passes. Participants are guided and made to practice the techniques demonstrated to make the correct welds until there is evidence that they can, on their own, make the necessary welds that will pass visual examination.

*Each participant is then given new material for the final test specimen. This material will be considered the Qualification Test Specimen.

DURATION: Each participant takes any number of days of practice to become ready for the

Register

ADDRESS: Norwegian Training Center-Manila Gate 2 TESDA Complex, East Service Road, Taguig, Metro Manila, Philippines

TRUNKLINE NO: (632) 812-07-42 | FAX NO: (632) 812-67-28 | WEBSITE: www.ntcm.com.ph | EMAIL: ntcm.registrar@ntcm.com.ph



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final test piece; so that the duration of this practice course is not defined for all. Depending on each past work experience, age and preparation, experienced fitters may need between two (2) to four (4) days practice to become ready for the final test. Others lacking experience and preparation may need five (5-10) to ten days practice before they can be left alone to do the final test piece.

Should it become evident that a participant can not make it on the recommended practice duration, the agency/principal is advised to recall the participant from training and recommend further longer practice elsewhere less expensive, as onboard experience.

COURSE CONTRIBUTION: USD 105.00 per day

Evaluation of Test Specimen: All DNV test specimen must pass a Visual Examination and an NDT Examination to be considered for Approval.

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